



**MANUAL COMBINATION ROTARY MACHINE
MODEL 622LR**

PREPARED 6/28/21



ROPER  WHITNEY.

USA  MADE

RED RIVER MACHINERY
2601 N. INTERSTATE HWY 45 ENNIS, TX. 75119
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PEXTO MANUAL BEADING MACHINE 622LR



The No. 622LR combination rotary machine is rated for 24 gauge mild steel and has a throat depth of 7" inches. Distance between shaft centers is 2" inches. This model includes the No. 975 clamp-on offset base. A roll package consisting of (A, C, D, E and F) roll profiles is available separately, 264900622, only with the purchase of A brand new 622LR machine. (Not available by itself). In addition, there are a total of thirteen different roll profiles that may be ordered separately from the roll chart to use with this machine.



ORDERING GUIDE	CATALOG NO.	PRICE	SHIPPING WEIGHT
Pexto No. 622LR Combination Rotary Machine w/Extension, Throat Gauges & Bench Base	164006220		45lbs./20.5kg
Roll package w/A,C,D,E,F Rolls, (Only available with purchase of new 622LR machine, Not available by itself)	264900622		14lbs./7kg
1/8" "A" Turning Roll-Upper	350000001		1lbs./0.5kg
1/8" "A" Turning Roll-Lower	350000002		1lbs./0.5kg
3/16" "B" Turning- Upper	350000049		1lbs./0.5kg
3/16" "B" Turning- Lower	350000050		1lbs./0.5kg
"C" Burring Roll-Upper	350000003		1lbs./0.5kg
"C" Burring Roll-Lower	350000004		1lbs./0.5kg
"D" Wiring Roll-Upper	350000005		1lbs./0.5kg
"D" Wiring Roll-Lower	350000006		1lbs./0.5kg
No. 1 Elbow Edging Roll-Upper	350000051		1lbs./0.5kg
No. 1 Elbow Edging Roll-Lower	350000052		1lbs./0.5kg
"L" Flanging Roll-Upper	350000053		1lbs./0.5kg
"L" Flanging Roll-Lower	350000054		1lbs./0.5kg
"M" Flattening Roll-Upper	350000055		2lbs./1kg
"M" Flattening Roll-Lower	350000056		1lbs./0.5kg
"E" Crimping Roll-Upper	350000007		2lbs./1kg
"E" Crimping Roll-Lowe	350000008		2lbs./1kg
3/4" "F" Ogee Bead Roll -Upper	350000009		2lbs./1kg
3/4" "F" Ogee Bead Roll -Lower	350000010		2lbs./1kg
1/4" G" Single Bead Roll-Upper	350000029		2lbs./1kg
1/4" G" Single Bead Roll-Lower	350000030		2lbs./1kg
"H" Slitting Cutters-Upper	350000068		1lbs./0.5kg
"H" Slitting Cutters-Lower	350700069		1lbs./0.5kg
"N" Furnace Collar Edging-Upper	350000067		2lbs./1kg
"N" Furnace Collar Edging-Lower	350000068		2lbs./1kg
"N" Furnace Collar Edging-(2 Req.)	350000069		2lbs./1kg
"P" Offset Roll-Upper	350000076		2lbs./1kg
"P" Offset Roll-Lower	350000077		2lbs./1kg
Pexto No. 975 Base - only For use with No. 0581, No. 0585, and No. 622 machines	239009750		11lbs./5kg



3 YEAR LIMITED WARRANTY

Roper Whitney ("Manufacturer") warrants, commencing with the date of shipment to first end-user ("Customer") and for a period of thirty-six (36) months thereafter, all machinery and parts manufactured by Manufacturer to be free of defects in workmanship and material. This warranty remains in force for the above time period only if all of Manufacturer's operational procedures are followed and recommended maintenance is performed. If, within such warranty period, any machinery or parts manufactured by Manufacturer shall be proved to Manufacturer's satisfaction to be defective, such machinery or parts shall be repaired or replaced, at Manufacturer's option. All warranty claims are made F.O.B Manufacturer's plant, providing such machinery or parts are returned freight prepaid to Manufacturer's plant or designated service center for Manufacturer's inspection. All failed parts or components must be returned to Manufacturer prepaid for inspection before credit will be issued for new parts or components. Manufacturer's obligation hereunder shall be confined to such repair or replacement and does not include any charges, direct or indirect, for removing or replacing defective machinery or parts. No warranty shall apply to machinery, or parts or accessories, which have been furnished, repaired, or altered by others so as, in Manufacturer's judgment, to affect the same adversely or which shall have been subject to negligence, accident or improper care, installation, maintenance, storage, or other than normal use or service, during or after shipment. No warranty shall apply to the cost of repairs made or attempted outside of Manufacturer's plant or designated service center without Manufacturer's authorization.

No warranty shall apply with respect to machinery or part not manufactured by Manufacturer, including but not limited to motors, accessories, electrical and hydraulic components, if such machinery or part is subject to warranty by the manufacturer of such machinery or part. No warranty claims by Customer will be honored with respect to any machinery or part from which the name and date plate has been removed or is otherwise no longer located or exhibited on such machinery or part.

THE FOREGOING WARRANTIES ARE IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY AND IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE. MANUFACTURER SHALL NOT BE SUBJECT TO ANY OTHER OBLIGATIONS OR LIABILITIES WHATSOEVER WITH RESPECT TO MACHINERY, PARTS, ACCESSORIES, OR SERVICES MANUFACTURED OR FURNISHED BY IT OR ANY UNDERTAKINGS, ACTS, OR OMISSIONS RELATING THERETO. UNDER NO CIRCUMSTANCES SHALL MANUFACTURER BE LIABLE FOR ANY CONSEQUENTIAL OR OTHER DAMAGES, EXPENSES, LOSSES, OR DELAYS HOW SO EVER CAUSED.THERE ARE NO WARRANTIES THAT EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF.

Note: Consumable tooling is not covered under the 3 year manufacturer's warranty.

RETURN OF THE PRODUCT REGISTRATION CARD FURNISHED WITH THE PRODUCT IS NECESSARY TO OBTAIN WARRANTY COVERAGE THEREON. CARD MUST BE FULLY COMPLETED, SIGNED BY THE PURCHASER, AND IF APPLICABLE, SIGNED BY THE DISTRIBUTOR. RETURN REGISTRATION CARD TO:



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